



Secondary vocational education training skilled personnel training innovative materials (NC Technology Application applicable) CNC programming and operation of integrated training [Paperback]

By LI YUN JIE



paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback Pages Number: 324 Language: Simplified Chinese Publisher: China Central Radio and TV University Press; 1st edition (March 1. 2011). Contents: project a safe and civilized production training task 1.1 CNC machine safety operation training 1.1.1 General Principles of safe production and safe operation of the routine maintenance and maintenance of the 1.1.2 civilized production 1.1.3 Training Report Task 1.2 CNC machine tools. routine maintenance and maintenance training 1.2.1 CNC machine tools 1.2.2 Training content and requirements Item 2 CNC lathe parts preparation 2.1.2 programmed in absolute coordinates and relative coordinates programming training 2.1.3 Training 2.1.1 clamping the workpiece and tool machining preparation before the training task 2.1 CNC lathe workpiece and the establishment of the coordinate system training NC machining program to prepare training 2.1.4 Training content and task 2.2 tool compensation training 2.2.1 Tool location and length compensation training 2.2.2 cutter radius compensation Training 2.2.3 Training content and requirements of the project 3 CNC lathes processing parts training task 3.1 ladder axis machining training 3.1.1 linear interpolation axial nesting training 3.1.2 linear interpolation with

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